



Machine Report

For the period 03-12-2025 to 17-12-2025

MACHINE	MACHINIST	%OF HOURS WORKED	TOTAL HOURS	TOTAL IDLE TIME
Inspection				
CNC - Mori Seki SL-7		4.34	07:27	00:56
	Biju Paily	0.04	0:04	0:18
	Dipin	2.43	4:10	0:20
	Janeesh Pattayath Janardhanan	0.08	0:08	0:18
	Saravanan Paramelpadi Ganesh	1.32	2:16	0:00
	Sijina	0.02	0:02	0:00
	Sreejith Chidambaram	0.19	0:20	0:00
	Srinivas Reddy Baddam	0.26	0:27	0:00
CNC - Mega Bore		7.77	13:16	01:30
	Dipin	2.43	4:10	0:20
	Janeesh Pattayath Janardhanan	0.17	0:17	0:00
	Nidhisha	0.01	0:01	0:00
	Sayooj Kp	0.87	1:29	0:51
	Shinoj K. Panikan	0.03	0:03	0:02
	Shyam Lal Ly	0.45	0:46	0:00
	Sijina	1.64	2:48	0:00
	SIMZ MANJALIY ABRAHAM	1.15	1:58	0:00
	Sreejith Chidambaram	0.90	1:32	0:15
	Titto Paul	0.12	0:12	0:02
CNC - Puma 480		2.92	05:00	00:00
	Dipin	0.58	1:00	0:00
	Sijina	2.34	4:00	0:00
CNC – Chinesee DJL5		0.07	0:07	0:04
	Prajeesh Bhaskaran	0.07	0:07	0:04
CNC - Proking		5.51	09:25	12:25
	Saravanan Paramelpadi Ganesh	0.12	0:12	0:01
	Sijina	2.73	4:40	0:20
	Steffy	2.42	4:08	0:00
	Vyshnav	0.24	0:25	12:04
CNC - Weiler		0.09	00:09	00:28
	Saravanan Paramelpadi Ganesh	0.04	0:04	0:26
	Shinoj K. Panikan	0.05	0:05	0:02



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MACHINE	MACHINIST	%OF HOURS WORKED	TOTAL HOURS	TOTAL IDLE TIME
CNC - Mori Seki SL-65		6.11	10:28	00:08
	Shiji	0.63	1:05	0:00
	SIMZ MANJALIY ABRAHAM	0.22	0:23	0:08
	Sreejith Chidambaram	5.26	9:00	0:00
Portable swaging (Small)		5.40	09:15	00:00
	Sijina	0.58	1:00	0:00
	Titto Paul	0.15	0:15	0:00
	Vyshnav	4.67	8:00	0:00
Swaging and Expanding		3.92	6:43	0:00
	Sreejith Chidambaram	3.92	6:43	0:00
Manufacturing - Machine shop				
CNC – Chinese DJL5		2.81	04:48	00:02
	Prajeesh Bhaskaran	0.12	0:12	0:02
	Srinivas Reddy Baddam	2.69	4:36	0:00
CNC - Mori Seki SL-7		1.36	02:20	00:00
	Saravanan Paramelpadi Ganesh	1.09	1:52	0:00
	Steffy	0.27	0:28	0:00
CNC - Proking		0.44	00:45	00:03
	Sijina	0.37	0:38	0:00
	Sreejith Chidambaram	0.07	0:07	0:03
Manufacturing - Welding shop				
Manual Lathe – PA 40		10.82	18:31	0:00
	Vyshnav	10.82	18:31	0:00
Not Applicable				
CNC - Mega Bore		15.78	27:00	00:00
	Nelson Simethy	14.95	25:35	0:00
	SIMZ MANJALIY ABRAHAM	0.83	1:25	0:00
CNC - Weiler		0.14	0:14	0:06
	Prajeesh Bhaskaran	0.14	0:14	0:06
CNC - Mori Seki SL-7		0.10	00:10	00:01
	Ranil KT	0.06	0:06	0:01
	Saravanan Paramelpadi Ganesh	0.04	0:04	0:00
Repair - Machine shop				



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MACHINE	MACHINIST	%OF HOURS WORKED	TOTAL HOURS	TOTAL IDLE TIME
CNC - Proking		0.75	01:17	00:00
	Janeesh Pattayath Janardhanan	0.39	0:40	0:00
	Jayakrishnan	0.36	0:37	0:00
CNC – Chinesee DJL5		1.19	02:03	00:10
	Linnet	0.63	1:05	0:00
	Vyshnav	0.56	0:58	0:10
CNC - Puma 480		0.18	0:18	0:00
	Linnet	0.18	0:18	0:00
Manual Lathe – PA 40		0.76	01:18	00:04
	Linnet	0.74	1:16	0:03
	Nimisha	0.02	0:02	0:01
CNC - Mori Seki SL-7		0.19	0:20	0:01
	SIMZ MANJALIY ABRAHAM	0.19	0:20	0:01
CNC - Mori Seki LL-8		0.80	1:22	0:00
	Surya	0.80	1:22	0:00
Repair - Welding shop				
Manual Lathe – PA 40		2.78	4:45	0:00
	Linnet	2.78	4:45	0:00
Tender				
CNC – Chinesee DJL5		0.19	0:19	0:00
	Linnet	0.19	0:19	0:00
CNC - Mega Bore		0.43	0:44	0:00
	Sween George	0.43	0:44	0:00
Trading				
CNC - Proking		0.22	00:22	00:00
	Biju Paily	0.08	0:08	0:00
	Nelson Simethy	0.07	0:07	0:00
	Shinoj K. Panikan	0.07	0:07	0:00
CNC – Chinesee DJL5		8.45	14:27	01:14
	Janeesh Pattayath Janardhanan	0.18	0:18	0:10
	Saravanan Paramelpadi Ganesh	5.65	9:40	0:00
	SIMZ MANJALIY ABRAHAM	2.62	4:29	1:04
CNC - Mori Seki SL-7		7.03	12:02	00:04
	Janeesh Pattayath Janardhanan	0.03	0:03	0:00



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MACHINE	MACHINIST	%OF HOURS WORKED	TOTAL HOURS	TOTAL IDLE TIME
CNC - Mori Seki SL-7	Jayakrishnan	2.94	5:02	0:00
	Nelson Simethy	0.19	0:20	0:00
	Saravanan Paramelpadi Ganesh	0.02	0:02	0:00
	Shinoj K. Panikan	1.11	1:54	0:00
	Shyam Lal Ly	0.05	0:05	0:04
	SIMZ MANJALIY ABRAHAM	2.69	4:36	0:00
Swaging and Expanding		0.58	1:00	0:00
	Jayakrishnan	0.58	1:00	0:00
CNC - Mega Bore		8.85	15:09	00:18
	Nelson Simethy	0.03	0:03	0:01
	Ranil KT	0.03	0:03	0:00
	Saravanan Paramelpadi Ganesh	7.00	11:59	0:05
	Shyam Lal Ly	1.73	2:58	0:11
	Srinivas Reddy Baddam	0.05	0:05	0:00
	Unnimaya	0.01	0:01	0:01
Portable swaging (Small)		0.05	0:05	0:02
	Ranil KT	0.05	0:05	0:02
Total Production Hours: 171:09				