



Machine Report

For the period 04-12-2025 to 18-12-2025

MACHINE	MACHINIST	%OF HOURS WORKED	TOTAL HOURS	TOTAL IDLE TIME
Inspection				
CNC - Mori Seki SL-7		4.25	07:27	00:56
	Biju Paily	0.04	0:04	0:18
	Dipin	2.37	4:10	0:20
	Janeesh Pattayath Janardhanan	0.08	0:08	0:18
	Saravanan Paramelpadi Ganesh	1.29	2:16	0:00
	Sijina	0.02	0:02	0:00
	Sreejith Chidambaram	0.19	0:20	0:00
	Srinivas Reddy Baddam	0.26	0:27	0:00
CNC - Mega Bore		7.48	13:09	00:39
	Dipin	3.15	5:32	0:20
	Janeesh Pattayath Janardhanan	0.16	0:17	0:00
	Nidhisha	0.01	0:01	0:00
	Shinoj K. Panikan	0.03	0:03	0:02
	Shyam Lal Ly	0.44	0:46	0:00
	Sijina	1.59	2:48	0:00
	SIMZ MANJALIY ABRAHAM	1.12	1:58	0:00
	Sreejith Chidambaram	0.87	1:32	0:15
	Titto Paul	0.11	0:12	0:02
CNC - Puma 480		2.85	05:00	00:00
	Dipin	0.57	1:00	0:00
	Sijina	2.28	4:00	0:00
CNC – Chinese DJL5		0.07	0:07	0:04
	Prajeesh Bhaskaran	0.07	0:07	0:04
CNC - Proking		5.24	09:14	12:25
	Saravanan Paramelpadi Ganesh	0.11	0:12	0:01
	Sijina	2.65	4:40	0:20
	Steffy	2.35	4:08	0:00
	Vyshnav	0.13	0:14	12:04
CNC - Weiler		0.09	00:09	00:28
	Saravanan Paramelpadi Ganesh	0.04	0:04	0:26
	Shinoj K. Panikan	0.05	0:05	0:02



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CNC - Mori Seki SL-65		10.07	17:41	00:08
	Shiji	0.62	1:05	0:00
	Sijina	4.11	7:13	0:00
	SIMZ MANJALIY ABRAHAM	0.22	0:23	0:08
	Sreejith Chidambaram	5.12	9:00	0:00
Portable swaging (Small)		5.26	09:15	00:00
	Sijina	0.57	1:00	0:00
	Titto Paul	0.14	0:15	0:00
	Vyshnav	4.55	8:00	0:00
Swaging and Expanding		3.82	6:43	0:00
	Sreejith Chidambaram	3.82	6:43	0:00
Manufacturing - Machine shop				
CNC – Chinese DJL5		2.73	04:48	00:02
	Prajeesh Bhaskaran	0.11	0:12	0:02
	Srinivas Reddy Baddam	2.62	4:36	0:00
CNC - Mori Seki SL-7		1.06	1:52	0:00
	Saravanan Paramelpadi Ganesh	1.06	1:52	0:00
CNC - Proking		0.98	01:43	00:03
	Sreejith Chidambaram	0.07	0:07	0:03
	Steffy	0.91	1:36	0:00
Manufacturing - Welding shop				
Manual Lathe – PA 40		10.53	18:31	0:00
	Vyshnav	10.53	18:31	0:00
Not Applicable				
CNC - Mega Bore		15.36	27:00	00:00
	Nelson Simethy	14.55	25:35	0:00
	SIMZ MANJALIY ABRAHAM	0.81	1:25	0:00
CNC - Weiler		0.13	0:14	0:06
	Prajeesh Bhaskaran	0.13	0:14	0:06
CNC - Mori Seki SL-7		0.10	00:10	00:01
	Ranil KT	0.06	0:06	0:01
	Saravanan Paramelpadi Ganesh	0.04	0:04	0:00
Repair - Machine shop				



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CNC - Proking		0.73	01:17	00:00
	Janeesh Pattayath Janardhanan	0.38	0:40	0:00
	Jayakrishnan	0.35	0:37	0:00
CNC – Chinesee DJL5		1.17	02:03	00:10
	Linnet	0.62	1:05	0:00
	Vyshnav	0.55	0:58	0:10
CNC - Puma 480		0.17	0:18	0:00
	Linnet	0.17	0:18	0:00
Manual Lathe – PA 40		0.74	01:18	00:04
	Linnet	0.72	1:16	0:03
	Nimisha	0.02	0:02	0:01
CNC - Mori Seki SL-7		0.19	0:20	0:01
	SIMZ MANJALIY ABRAHAM	0.19	0:20	0:01
CNC - Mori Seki LL-8		0.78	1:22	0:00
	Surya	0.78	1:22	0:00
Repair - Pressure Control				
Portable swaging (Small)		0.68	01:11	00:00
	Sayooj Kp	0.43	0:45	0:00
	Sijina	0.25	0:26	0:00
Repair - Welding shop				
Manual Lathe – PA 40		2.70	4:45	0:00
	Linnet	2.70	4:45	0:00
Tender				
CNC – Chinesee DJL5		0.18	0:19	0:00
	Linnet	0.18	0:19	0:00
Portable swaging (Small)		0.01	0:01	0:00
	Sijina	0.01	0:01	0:00
CNC - Mega Bore		0.42	0:44	0:00
	Sween George	0.42	0:44	0:00
Trading				
CNC - Proking		0.22	00:22	00:00
	Biju Paily	0.08	0:08	0:00
	Nelson Simethy	0.07	0:07	0:00
	Shinoj K. Panikan	0.07	0:07	0:00



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CNC – Chinese DJL5		8.22	14:27	01:14
	Janeesh Pattayath Janardhanan	0.17	0:18	0:10
	Saravanan Paramelpadi Ganesh	5.50	9:40	0:00
	SIMZ MANJALIY ABRAHAM	2.55	4:29	1:04
CNC - Mori Seki SL-7		3.98	06:59	00:03
	Janeesh Pattayath Janardhanan	0.03	0:03	0:00
	Nelson Simethy	0.19	0:20	0:00
	Saravanan Paramelpadi Ganesh	0.02	0:02	0:00
	Shinoj K. Panikan	1.08	1:54	0:00
	Shyam Lal Ly	0.04	0:04	0:03
	SIMZ MANJALIY ABRAHAM	2.62	4:36	0:00
Swaging and Expanding		0.57	1:00	0:00
	Jayakrishnan	0.57	1:00	0:00
CNC - Mega Bore		6.58	11:33	00:13
	Nelson Simethy	0.03	0:03	0:01
	Ranil KT	0.03	0:03	0:00
	Saravanan Paramelpadi Ganesh	4.77	8:23	0:00
	Shyam Lal Ly	1.69	2:58	0:11
	Srinivas Reddy Baddam	0.05	0:05	0:00
	Unnimaya	0.01	0:01	0:01
Portable swaging (Small)		2.64	04:38	00:02
	Ranil KT	0.05	0:05	0:02
	Saravanan Paramelpadi Ganesh	2.28	4:00	0:00
	Vyshnav	0.31	0:33	0:00
CNC - Mori Seki SL-65		0.08	0:08	0:01
	Shiji	0.08	0:08	0:01
Total Production Hours: 175:48				